

ISS	REVISED BY:	REVISION DATE	ECO #

NOTES:

MATERIAL:

PLATE - STEEL, 36 KSI YIELD

COUPLER - STEEL, 40 KSI YIELD

WELDING REQUIREMENTS:

ALL WELDING TO BE PERFORMED BY WELDERS CERTIFIED UNDER SECTION 5 OF AWS D1.1

FINISH:

PAINT, DARK GREEN

HOT DIP GALVANIZED PER ASTM A153 (HDW)

DIMENSIONS: INCHES

HARDWARE:

HEX HEAD BOLT, 1/2" PER ASTM A325 (6 EA)

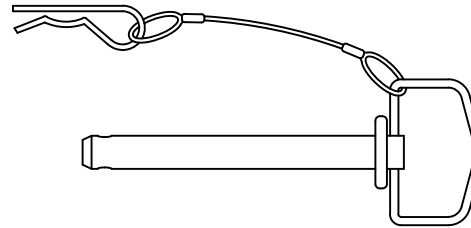
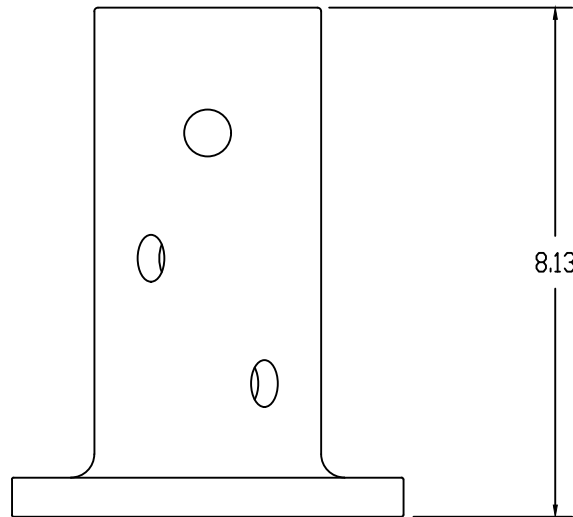
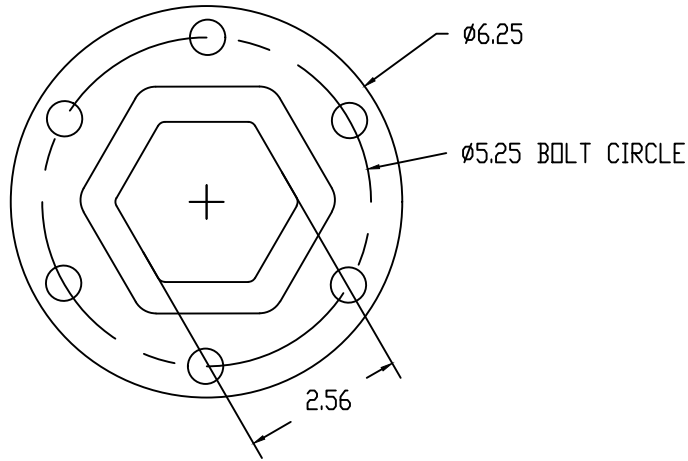
HEX JAM NUT, 1/2" PER ASTM A563 (6 EA)

LOCK WASHER, 1/2" PER AISI C-1090 (6 EA)

D-RING PIN W/ CP (1 EA)

MECHANICAL RATING:

ULTIMATE INSTALLATION TORQUE - 10,000 FT-LBS



CATALOG NUMBER: KB250-525			
SHEET NAME: Sheet1		1 OF 1	
DRAWING DESCRIPTION: 2-1/2" KELLY BAR ADAPTER 5-1/4" BOLT CIRCLE			
DRAWN BY: DH	DATE: 04/27/21	APPROVED: DR	

MacLean
POWER SYSTEMS

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