

ISS	REVISED BY:	REVISION DATE	ECD #

NOTES:

MATERIAL:

PLATE - STEEL, 36 KSI YIELD
 COUPLER - STEEL, 40 KSI YIELD

WELDING REQUIREMENTS:

ALL WELDING TO BE PERFORMED BY WELDERS CERTIFIED UNDER SECTION 5 OF AWS D1.1

FINISH:

PAINT, DARK GREEN
 HOT DIP GALVANIZED PER ASTM A153 (HDW)

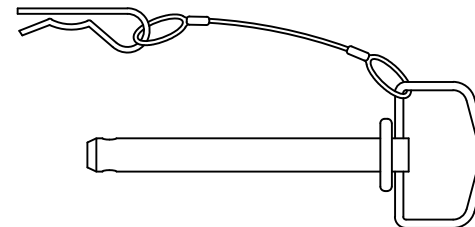
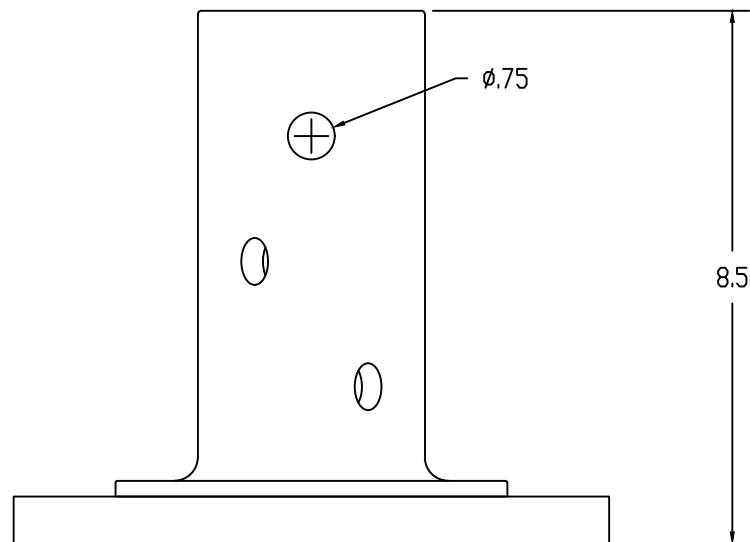
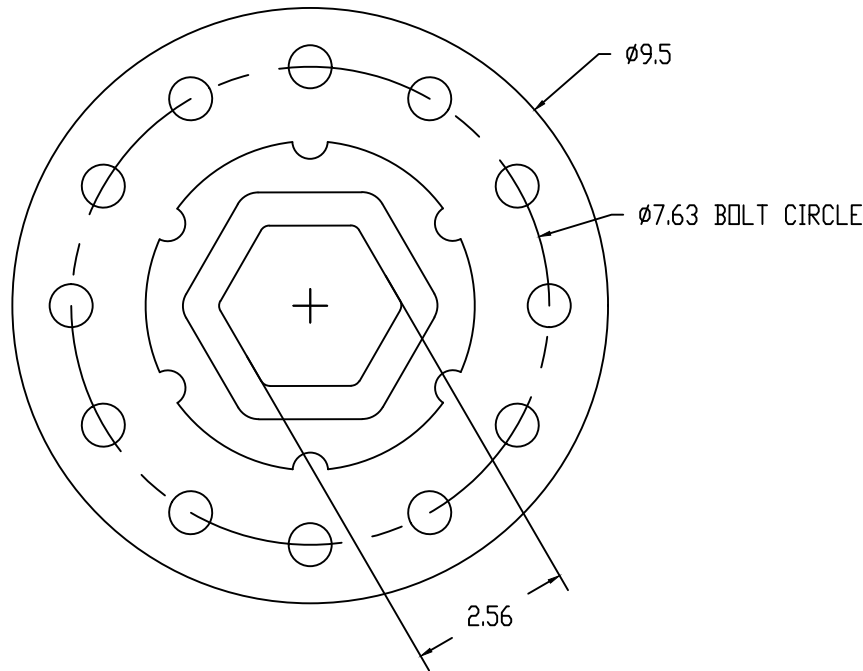
DIMENSIONS: INCHES

HARDWARE:

HEX HEAD BOLT, 5/8 ϕ PER ASTM A325 (12 EA)
 HEX JAM NUT, 5/8 ϕ PER ASTM A563 (12 EA)
 LOCK WASHER, 5/8 ϕ PER AISI C-1090 (12 EA)
 D-RING PIN W/ CP (1 EA)

MECHANICAL RATING:

TORQUE - 20,000 FT-LBS



CATALOG NUMBER:			KB250-7625
SHEET NAME:		1 OF 1	
Sheet1			
DRAWING DESCRIPTION:			
2-1/2" KELLY BAR ADAPTER			
7-5/8" BOLT CIRCLE			
DRAWN BY:	DATE:	APPRVD:	
DH	03/11/20	DR	



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