

ISS	REVISED BY:	REVISION DATE	ECO #

NOTES:

MATERIAL:

HELIX - STEEL, 55 KSI YIELD

COUPLER - STEEL, 40 KSI YIELD

PIPE - SHAFT STEEL, 50 KSI YIELD

WELDING REQUIREMENTS:

ALL WELDING TO BE PERFORMED BY WELDERS CERTIFIED UNDER SECTION 5 OF AWS D1.1

FINISH:

HOT DIP GALVANIZED PER ASTM A123

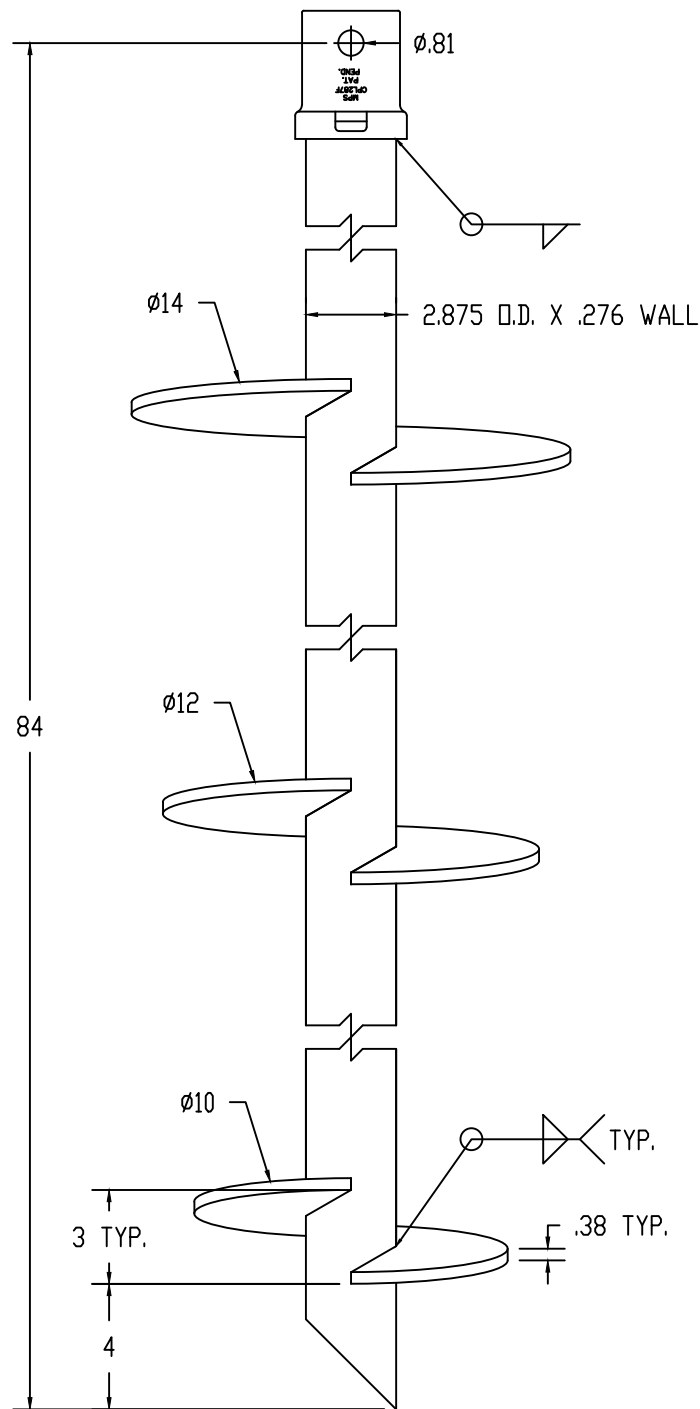
DIMENSIONS: INCHES

MECHANICAL RATING:

TORQUE - 8,000 FT-LBS

Kt FACTOR - 9

ULTIMATE AXIAL CAPACITY - 90 KIPS



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CATALOG NUMBER: P28H84S101214		
SHEET NAME: Sheet1	1 OF 1	
DRAWING DESCRIPTION: PIPE LEAD P28H, MULTI-HELIX 2-7/8" X 84"		
DRAWN BY: DH	DATE: 03/09/20	APPROVED: DR