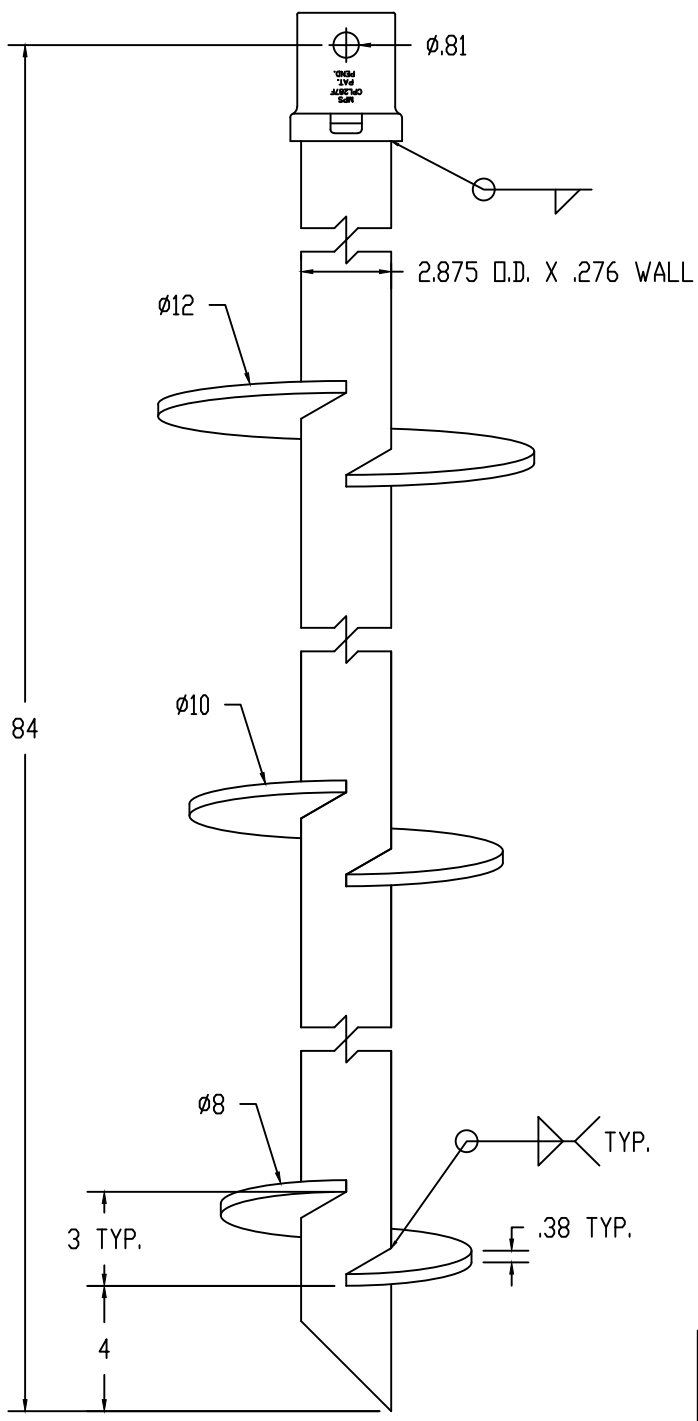


ISS	REVISED BY:	REVISION DATE	ECO #



NOTES:

MATERIAL:
 HELIX - STEEL, 55 KSI YIELD
 COUPLER - STEEL, 40 KSI YIELD
 PIPE - SHAFT STEEL, 50 KSI YIELD

WELDING REQUIREMENTS:
 ALL WELDING TO BE PERFORMED BY WELDERS CERTIFIED UNDER SECTION 5 OF AWS D1.1

FINISH:
 HOT DIP GALVANIZED PER ASTM A123

DIMENSIONS: INCHES

MECHANICAL RATING:
 TORQUE - 8,000 FT-LBS
 Kt FACTOR - 9
 ULTIMATE AXIAL CAPACITY - 90 KIPS

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CATALOG NUMBER: P28H84S81012		
SHEET NAME: Sheet1	1 OF 1	
DRAWING DESCRIPTION: PIPE LEAD P28H, MULTI-HELIX 2-7/8" X 84"		
DRAWN BY: DH	DATE: 10/12/21	APPROVED: DR