

ISS	REVISED BY:	REVISION DATE	ECO #

NOTES:

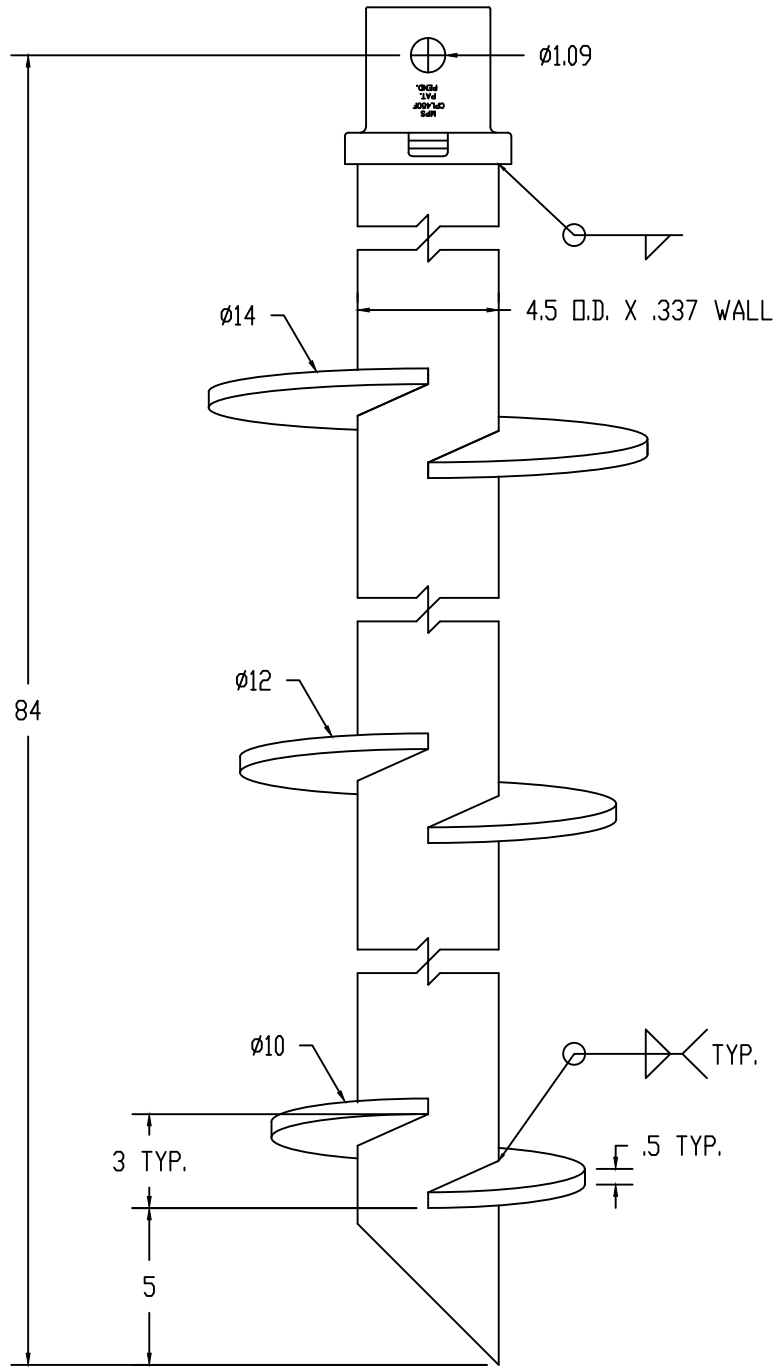
MATERIAL:  
 HELIX - STEEL, 55 KSI YIELD  
 COUPLERS - STEEL, 40 KSI YIELD  
 PIPE - SHAFT STEEL, 50 KSI YIELD

WELDING REQUIREMENTS:  
 ALL WELDING TO BE PERFORMED BY WELDERS CERTIFIED UNDER SECTION 5 OF AWS D1.1

FINISH:  
 HOT DIP GALVANIZED PER ASTM A123

DIMENSIONS: INCHES

MECHANICAL RATING:  
 TORQUE - 26,000 FT-LBS  
 Kt FACTOR - 6  
 ULTIMATE AXIAL CAPACITY - 180 KIPS



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CATALOG NUMBER: P45H84T101214		
SHEET NAME: Sheet1	1 OF 1	
DRAWING DESCRIPTION: PIPE LEAD P45H, MULTI-HELIX 4-1/2" X 84"		
DRAWN BY: DH	DATE: 03/09/20	APPROVED: DR